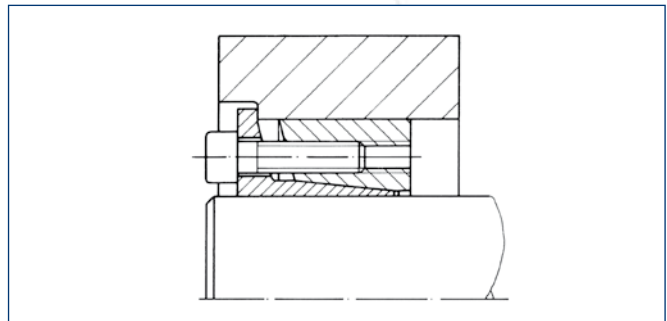
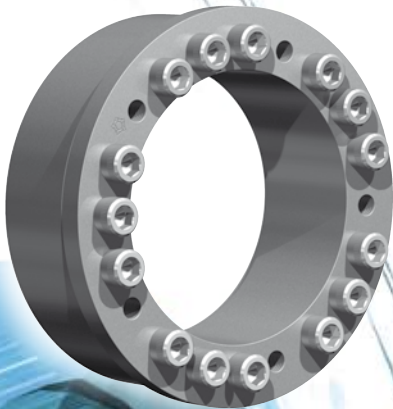
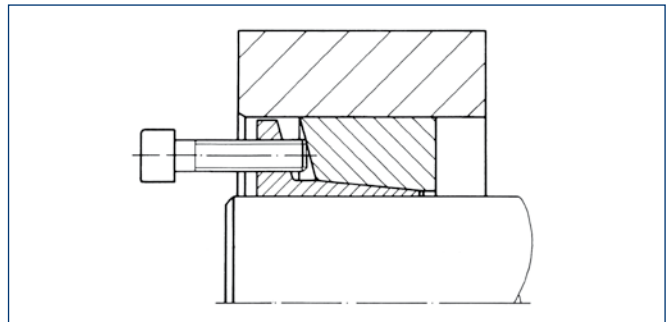


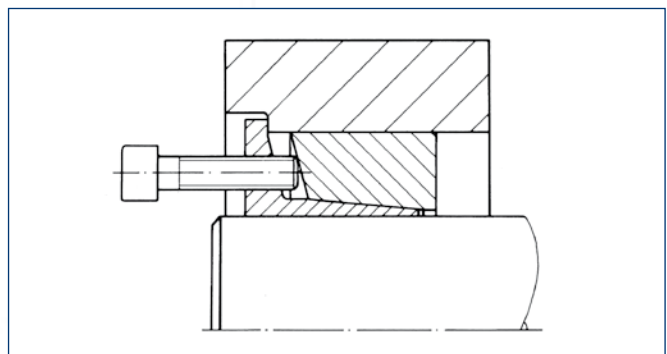
Installation of a Locking Assembly RfN 7013.0/7013.0-IN



Installation of a Locking Assembly RfN 7013.1/7013.1-IN



Removal of a Locking Assembly RfN 7013.0/7013.0-IN



Removal of a Locking Assembly RfN 7013.1/7013.1-IN

# Installation and removal instructions

Locking Assembly RfN 7013.0 / RfN 7013.0-IN,  
RfN 7013.1 / RfN 7013.1-IN standard and stain-  
less steel

## Installation

Since the force is transmitted by contact pressure and friction between functional surfaces, condition of contact surfaces and proper tightening of the locking screws are of great importance.

1. All contact surfaces, including screw threads and screw head bearing surfaces, must be clean and slightly oiled. (Do not use Molybdenum Disulphide!) In this condition, the shaft, hub and Locking Assemblies are to be assembled.
2. Tighten locking screws lightly and align hub.
3. Tighten screws evenly in diametrically opposite sequence and do this in two or three stages up to the indicated tightening torque ( $T_A$ ).
4. Re-check tightening torque by applying it to all screws all the way around. If all screws have reached the max. tightening torque  $T_A$ , the assembly is completed.

## Removal

The Locking Assemblies RfN 7013 are to be removed in the following sequence:

1. Loosen all screws by a few turns.
2. Remove the screws adjacent to each jacking hole and screw them into these bores pressing off the outer ring. The connection is then released.
3. The connection can be either readjusted or disassembled. Remove the jack screws only after the Locking Assembly has been taken out of the hub.

Remove and clean dirty undamaged Locking Assemblies before re-use.



**Weitere technische Hinweise befinden sich im jeweiligen Katalog.**

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**Check out the respective catalogue for further technical details**

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